

创新引领竞争力！

# KINGRICH

Innovation *Machinery*  
Lead  
Competition!

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您对制鞋设备的需求是我们致力于日常工作的中心，  
对您的询问我们力争做出令人信服的回答。  
多样化的产品以及加工方式，从标准制鞋到特别设计，  
我们将许多貌似不可能变成了可能。  
请亲自验证这一点，  
并希望我们简短的产品介绍能给您带来愉悦。

总经理: 

G.Manager: *John Zhang*

Your request for shoe-making equipment is the center of our daily commitment.  
We strive to provide a convincing answer to your inquiry.  
A variety of products and processing methods, from standard footwear to special designs.  
We made impossible to possible.  
Please verify this by yourself.  
We hope you will enjoy our brief introduction.

“成功的秘密是站在别人的角度去理解事物”



# Brief Introduction

## 关于钜裕

浙江钜裕机械设备有限公司位于国家级温州经济技术开发区滨海园区，专业研制生产机电一体化制鞋设备，汇集大批具有多年的实践基础和丰富的专业知识人才。公司秉承“源于专业、高于专业”的理念，“过程精品、速度领先”的目标，追求高效率、高品质的自动化专业制鞋机械。致力于全面品质的持续提升与经营改善，以国际的眼光和崭新的制鞋科技技术，不断创新成长，树立鞋机制造的新典范。

公司主要生产各种规格的全自动EVA/FRB射出发泡成型机、EPR橡胶注射成型机、TR、TPR、TPU、TPE、PVC等塑胶不发泡、发泡鞋底、吹气拖鞋、单双三四色雨鞋等制鞋机械。各项技术均达到同行业领先水平，产品远销：墨西哥，哥伦比亚，秘鲁，巴西，危地马拉，巴拿马，俄罗斯，土耳其，罗马尼亚，埃塞俄比亚，尼日利亚，喀麦隆，摩洛哥，卢旺达，科特迪瓦，阿尔及利亚，津巴布韦，埃及，印度，印度尼西亚，伊朗，孟加拉，斯里兰卡，韩国，越南，缅甸等数七十几个国家和地区，所有产品都经过市场的严格考验，在市场上拥有良好的口碑。公司注重科技技术的研发与应用，先后取得国家专利39项并获多项荣誉并拥有在市场上征战多年的专业服务人员，他们丰富的现场维护能力，能为您提供专业技术支持，快速的响应、正确的方案和良好的现场处理是我们服务的追求。确保客户的问题得到及时、专业、全面的解答，从而提高客户的满意度。

公司在坚持“源于专业、高于专业”理念的基础上，将开发更多更好的产品，与客户一起携手共进。



Zhejiang Kingrich Machinery Equipment Co.,Ltd is located in Binhai District, Wenzhou City, Zhejiang Province, China. Our company specializes on shoe-making machines together with researching, manufacturing and technology support. We hold the idea of 'good quality and fast speed', committing to the full-quality management and reinforce the international cooperation.

During these years, our company has been absorbed in the machine making soles, slippers, strap, rain boots and so on. Single double color for example full automatic EPR(rubber) injection moulding machine, EVA/FRB injection moulding machine and PVC/TPR rotary injection Moulding machine three four color rain boot making machine. Our machine is suit for many kinds of material, such as EPR, EVA, TR, TPR, TPU, TPE, PVC. The Technologic is at a high level in the shoes-making machine field.

Our company provides high quality merchandises, professional services and advantageous price. In recent year, we successfully export products to Mexico, Colombia, Peru, Guatemala, Brazil, Panama, Russia, Turkey, Romania, Ethiopia, Nigeria, Cameroon, Morocco, Rwanda, Cote d'Ivoire, Egypt, East Timor, Zimbabwe, India, Indonesia, Iran, Bangladesh, Sri Lanka, Korea, Vietnam, Myanmar, Algeria etc. over 70 countries.

We have an excellent team, which is committed to technology development. The team includes senior Engineers, professional Technician, sales elite. Also, we had set up after-sales services in many places abroad, to provide good after-sale support for foreign customers.

We have been making every effort to provide excellent service to meet international demands, please do not hesitate to contact us.

As our motto 'Base on the profession and do better', we will develop more and better products to serve the needs of the client.

Sincerely welcome the friends from home and abroad to inquiry, visit and cooperate with our company.



# Innovation Lead Competition!

创新引领竞争力！



# KR9508-L2

全自动EVA/FRB射出发泡成型机

*Full Automatic EVA/FRB Injection Moulding Machine*

**特点：**

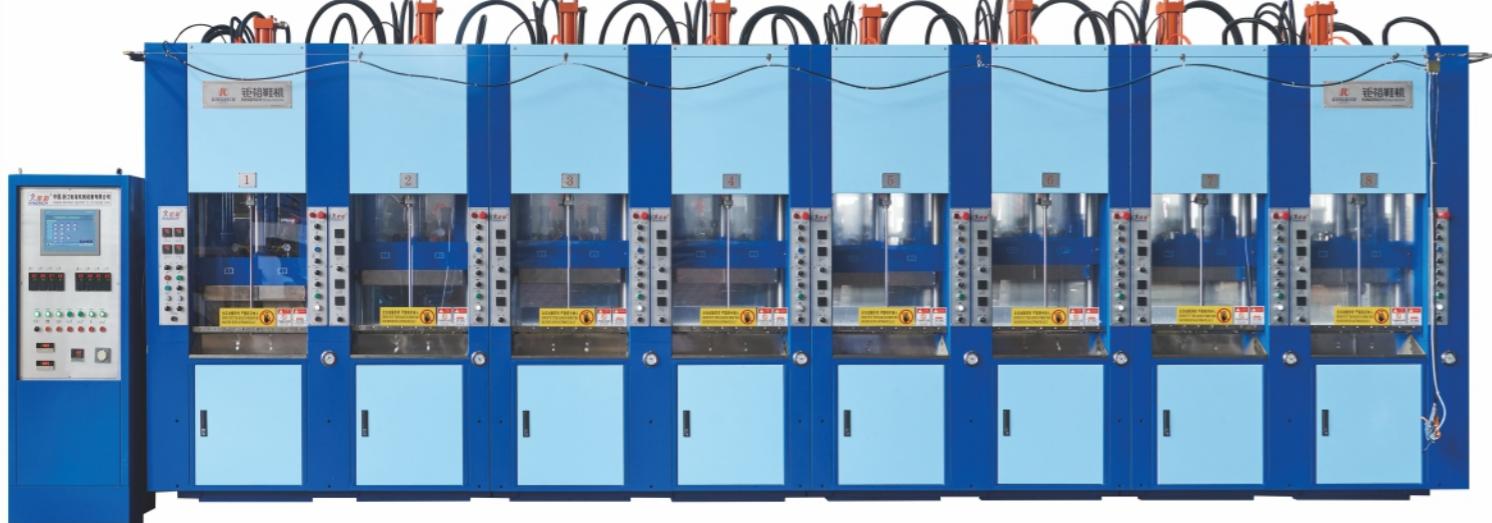
- 低操作平台，操作高度符合人体工学。
- 缓冲平衡器装置，同一模站内可自动补偿模厚3毫米以内，节省模具调校时间。
- 加高开模行程，采用固定360毫米开模行程，模具100-240mm毫米无段调整。
- 高速开模，使用肘节式机构，可瞬间加速开模。
- 高速移动射枪，采用线性滑轨，移位迅速、定位精准。
- 计量采用电位计检测并配合PLC/PC运算，可精确控制料量。
- 节能设计，采用高效率真空系统、液压蓄能方式、高效隔热材料、板模免通水、自动恒温补偿、功率低更省电。

**使用材料：**EVA/FRB

**产品：**各式EVA/FRB制品

Suitable material: EVA/FRB

Produce: various kinds of EVA/FRB products



**Use and character:**

- 1.Low operation height. Proper height of control platform fits the body engineering.
- 2.Hydraulic cushion balance equipment: moulds thickness can be compensated for max.3mm on each mould station to save mould adjusting time.
- 3.Increased mould opening stroke 360mm, mould thickness 100-250mm can be adjusted stepless.
- 4.Rapid mould opening, acted by toggle mechanism, it opens the mould immediately.
- 5.Speddy movable injector , driven by linear-guideway allowing speedy moving and precise positioning.
- 6.The data is calculated by the PLC/PC, made the energy precisely controlled.
- 7.Save energy design!Efficient vacuuming system!Hydraulic accumulator!Efficient material for keeping material for keeping from heating!No need water circulation for mould station!Ensure constant constant temperature!Low power.

# KR9506-L2-P

全自动EVA/FRB射出发泡成型机

*Full Automatic EVA/FRB Injection Moulding Machine*

**特点：**

- 低操作平台，操作高度符合人体工学。
- 缓冲平衡器装置，同一模站内可自动补偿模厚3毫米以内，节省模具调校时间。
- 加高开模行程，采用固定360毫米开模行程，模具100-240mm毫米无段调整。
- 高速开模，使用肘节式机构，可瞬间加速开模。
- 高速移动射枪，采用线性滑轨，移位迅速、定位精准。
- 计量采用电位计检测并配合PLC/PC运算，可精确控制料量。
- 节能设计，采用高效率真空系统、液压蓄能方式、高效隔热材料、板模免通水、自动恒温补偿、功率低更省电。



**Use and character:**

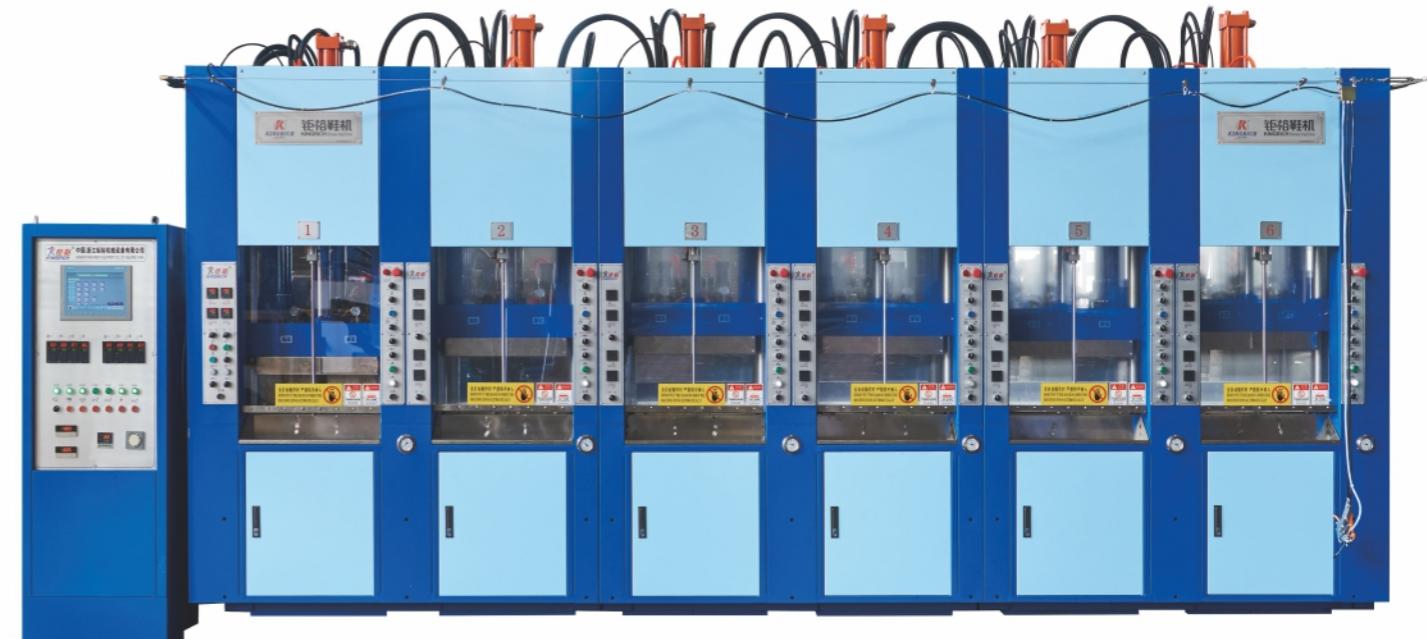
- 1.Low operation height. Proper height of control platform fits the body engineering.
- 2.Hydraulic cushion balance equipment: moulds thickness can be compensated for max.3mm on each mould station to save mould adjusting time.
- 3.Increased mould opening stroke 360mm, mould thickness 100-250mm can be adjusted stepless.
- 4.Rapid mould opening, acted by toggle mechanism, it opens the mould immediately.
- 5.Speddy movable injector , driven by linear-guideway allowing speedy moving and precise positioning.
- 6.The data is calculated by the PLC/PC, made the energy precisely controlled.
- 7.Save energy design!Efficient vacuuming system!Hydraulic accumulator!Efficient material for keeping material for keeping from heating!No need water circulation for mould station!Ensure constant constant temperature!Low power.

**使用材料：**EVA/FRB

**产品：**各式EVA/FRB制品

Suitable material: EVA/FRB

Produce: various kinds of EVA/FRB products



项目 Items	单位 Units	KR9504-L2	KR9506-L2	KR9508-L2
工作站数 Work stations	stations	4	6	8
合模压力 Mold clamping pressure	T	315	315	315
模板尺寸 Mold plate size	mm	290x550x2	290x550x2	290x550x2
开模行程 Opening stroke of mould	mm	360	360	360
螺杆直径 Diameter of screw	mm	Φ55 Φ60 Φ65	Φ55 Φ60 Φ65	Φ55 Φ60 Φ65
最大射出量 Max. injection capacity(Max.)	g	800 1000 1200	800 1000 1200	800 1000 1200
射出压力 Injection pressure	kg/cm <sup>2</sup>	1600 1400 1200	1600 1400 1200	1600 1400 1200
射出速度 Injection speed	cm/sel	10	10	10
螺杆转速 Rotate speed of the screw	R.P.M	0-165	0-165	0-165
料管温控段数 Temperature control	point	4	4	4
料管加热功率 Power of heating barrel	kw	13.1	13.1	13.1
模具加热功率 Power of heating plate	kw	48	72	96
总功率 Total power	kw	122	148	175
用油量 Oil tank size	L	800	800	800
机器尺寸 Dimension(LxWxH)	M	6x4.2x2.8	8x4.2x2.8	9.2x4.2x2.8
机器重量 Machine weight	T	17.8	26.2	31.5

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
Specifications are subject to change request without notice for improvement

项目 Items	单位 Units	KR9504-L2-P	KR9506-L2-P	KR9508-L2-P
工作站数 Work stations	stations	4	6	8
合模压力 Mold clamping pressure	T	315	315	315
模板尺寸 Mold plate size	mm	330x600x2	330x600x2	330x600x2
开模行程 Opening stroke of mould	mm	360	360	360
螺杆直径 Diameter of screw	mm	Φ70 Φ75	Φ70 Φ75	Φ70 Φ75
最大射出量 Max. injection capacity(Max.)	g	1450 1670	1450 1670	1450 1670
射出压力 Injection pressure	kg/cm <sup>2</sup>	1000 900	1000 900	1000 900
射出速度 Injection speed	cm/sel	10	10	10
螺杆转速 Rotate speed of the screw	R.P.M	0-165	0-165	0-165
料管温控段数 Temperature control	point	4	4	4
料管加热功率 Power of heating barrel	kw	13.1	13.1	13.1
模具加热功率 Power of heating plate	kw	48	72	96
总功率 Total power	kw	122	148	175
用油量 Oil tank size	L	800	800	800
机器尺寸 Dimension(LxWxH)	M	6.5x4.2x2.7	8.8x4.2x2.7	11x4.2x2.7
机器重量 Machine weight	T	26	36.5	47

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# KREVA9508-L4

全自动EVA/FRB射出发泡成型机

*Full Automatic EVA/FRB Injection Moulding Machine*

**特点:**

- 采用工业级人机界面，PLC模组系统控制，简单易学，各项功能清晰；
- 工作状态全程监控，安全可靠；
- 低操作平台，开模速度快；
- 可生产单/双色产品；
- 采用伺服油压系统，提高稳定性，降低噪音，节省能源；

**使用材料:** EVA/FRB

**产品:** 各式EVA/FRB制品

Suitable material: EVA/FRB

Produce: various kinds of EVA/FRB products



项目 Items	单位 Units	KREVA48508
加工原料 Material	kind	EVA
工作站数 Work stations	stations	8
合模压力 Mold clamping pressure	T	320
模板尺寸 Mold size	mm	330-570
开模行程 Opening stroke of mould	mm	420
容模高度 Mould space	mm	320
螺杆直径 Diameter of screw	mm	Φ60
最大射出量 Max. injection capacity(Max.)	g	1000
射出压力 Injection pressure	kg/cm <sup>2</sup>	760
射出速度 Injection speed	cm/sel	10
螺杆转速 Rotate speed of the screw	R.P.M	0-180
料管加热功率 Power of screw heating	kW	40
模具加热功率 Power of heating plate	kW	102.4
总用电量 Total electricity	kW	240
用油量 Oil tank size	L	800
机器尺寸 Dimension(LxWxH)	M	13*4.5*3.1
机器重量 Machine weight	T	55

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR6506-DL

EVA双色发泡一次成型机（双色倒料）

*Full Automatic EVA/FRB Injection Moulding Machine*

**特点:**

- 全密闭式高效率，确保成品外观，品质稳定。
- 省能源设计，采用高效断热材，模站免通水。
- 精简机器占地面积，提升厂房利用率。
- 该机台生产灵活，可同时生产单色，双色，多色，多样式鞋底及拖鞋。



**Use and character:**

- Two side operation design.
- Full closed vacuum space creates efficient vacuum performance that makes high quality and stable products.
- Don't need water circulation for mould station,using efficient heat insulation material.
- Saving space for factory.
- This machine can produce flexible; it can produce single-color double-color, multi-color and multi-type of soles and slippers at the same time.



项目 Items	单位 Units	KREVA-DL9004	KREVA-DL9006	KREVA-DL9008
模位数 Mould station	stations	4	6	8
合模力 Clamping pressure	T	150	150	150
模板尺寸 Mold size	mm	600-400	600-400	600-400
进退油缸行程 Spacing	mm	500	500	500
加热方式 Heating Method	-	Electricity	Electricity	Electricity
电机功率 Power of motor	Kw	12.5*3	12.5*3	12.5*3
层数 Layer Number Of Each Station	layer	2	2	2
机器尺寸 Dimension(L*W*H)	M	4.77*1.8*2.2	6.65*1.8*2.2	8.53*1.8*2.2
机器重量 Machine weight	T	10	14	18

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# KR2800-X6

全自动多功能EPR橡塑注射成型机

*Full automatic multi functional EPR rubber plastic injection molding machine*

## 特点:

- 低操作平台，操作高度符合人体工学原理，操作方便科学。
- 橡胶条料可以直接通过螺杆预料挤出，排入模具合模成型。
- 生产过程中，机器自动开模，每个工位的模具自动翻转上模板，装卸模具、清洗模具便捷安全。
- 机器采用电位计检测，并配合PLC/PC运行，达到全自动生产，工艺流程更加合理。
- 人力需求少，产量更高，而且省电节能性凸出。

**使用材料:** EPR TR TPU

**产品:** 各式EPR鞋底等制品

**Suitable material:** EPR TR TPU

**Produce:** various kinds of EPR soles and other products.



项目 Items	单位 Units	KR2800-X6
加工原料 Material	kind	条状橡胶带
工作站数 Work stations	stations	6
合模压力 Mold clamping pressure	T	145
模板尺寸 Mold size	mm	340x500
开模行程 Opening stroke of mould	mm	200
螺杆直径 Diameter of screw	mm	φ65
最大射出量 Max.injection capacity(Max.)	g	700
射出压力 Injection pressure	kg/cm <sup>2</sup>	760
射出速度 Injection speed	cm/sel	10
螺杆转速 Rotate speed of the screw	R.P.M	0-165
料管加热功率 Power of screw heating	kw	13.1
模具加热功率 Power of heating plate	kw	8x6=48
总用电量 Total electricity	kw	82
用油量 Oil tank size	L	800
机器尺寸 Dimension(LxWxH)	M	4.6*3.3*2.15
机器重量 Machine weight	T	16

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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## Use and character:

### Structure advantage:

- 1.Low operation height,proper height of control fits the body engineering.
- 2.The rubber strip material can be extruded directly through screw and discharged into the mold.
- 3.In the production process, the machine automatically opens the mold, and the mold at each station automatically turns over mold plate. It is convenient and safe to load and unload the mold and clean the mold.
- 4.The data is calculated by the PLC/PC,makes the energy precisely controlled.
- 5.The machine has economy design,taking up only small space,saving energy, asking for few operators.

# KR32500W

全自动卧式PVC三色雨靴注射成型机

*Full automatic PVC Three color rain boots injection moulding machine*

## 特点:

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸屏显示，机械辅助脱模，成品取出更容易
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

## 使用材料:

PVC, TPR

**产品:** 专用于生产单、双、三色各种高度不同的男、女雨靴，是目前雨鞋行业最理想的高效注射成型机。



## Use and character:

- 1.Simple structure, easy operation and safety
- 2.PLC program control of industrial man-machine interface, display of touch screen, mechanical aids stripping, finished removed easily
- 3.Full working condition monitoring, operating parameters to set directly, adjusted in accordance with the specific parameters of different materials to ensure product quality
- 4.Low-power design, save energy



项目 Items	单位 Units	KR32500W
加工主机注射容量 Main machine injection capacity	g	1300
主机螺杆直径 Diameter of screw	mm	90
副机注射容量 Auxiliary machine injection capacity	g	600x2
副机螺杆直径 Diameter of auxiliary screw	mm	65x2
主机额定注射压力 Injection pressure of main machine	kg/cm <sup>2</sup>	600
副机额定注射压力 Injection pressure of auxiliary machine	kg/cm <sup>2</sup>	800
螺杆转速 Rotate speed of the screw	r/min	0-160
合模力 Clamping pressure	TONS	240(主)100(副)
压模力 Clamping pressure	TONS	60
容模空间 Mold size	mm	380x200x680
加热功率 Power of heating plate	kw	11+8x2
电机功率 Power of motor	kw	22(主)+18.5x2(副)
总功率 Total power	kw	92
模位数 Mould stations	位	16
机器尺寸 Dimension(LxWxH)	m	6.5x6x3
机器重量 Machine weight	T	25.5

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# KR21600W

全自动卧式PVC双色雨靴注射成型机

*Full automatic PVC Two color rain boots injection moulding machine*

**特点:**

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸屏显示，机械辅助脱模，成品取出更容易
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

**使用材料:** PVC、TPR

**产品:** 专用于生产单、双、各种高度不同的男、女雨靴，  
是目前雨鞋行业最理想的高效注射成型机。

**Suitable material:** PVC、TPR

**Produce:** Single and double color rain boot.



**Use and character:**

1. Simple structure, easy operation and safety
2. PLC program control of industrial man-machine interface, display of touch screen, mechanical aids stripping, finished removed easily
3. Full working condition monitoring, operating parameters to set directly, adjusted in accordance with the specific parameters of different materials to ensure product quality
4. Low-power design, save energy

# KR48024Q-M

全自动四色迷彩吹气成型机

*Full automatic Four color camouflage PVC blowing injection moulding machine*

**特点:**

- 采用工业级人机界面，PLC程序控制、触摸屏显示、全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观观，依照不同原料调整具体参数，确保产品最佳效果。
- 配备吹气机构，产品质轻柔软，高弹性，微孔发泡，防滑，表面光泽好，免喷漆，减少环境污染，更环保。
- 低能耗设计，节省能源。
- 可生产各式拖鞋，单、双、三、四色鞋底。

**使用材料:** PVC、TPR

**产品:** 各式单、双、三、四色迷彩鞋底、拖鞋、布鞋、旅游鞋。

**Suitable material:** PVC、TPR

**Produce:** Single/double color,three color/four color soles  
and air blowing slipper also various kind of  
camouflage sport shoes.



**Use and character:**

1. Simple structure, easy operation and safety.
2. PLC program control of industrial man-machine interface, display of touch screen.
3. Full working condition monitoring, operating parameters to set directly, adjusted in accordance with the specific parameters of different materials to ensure product quality.
4. Low-power design, save energy.



项目 Items	单位 Units	KR21600W
加工主机注射容量 Main machine injection capacity	g	1400
主机螺杆直径 Diameter of screw	mm	90
副机注射容量 Auxiliary machine injection capacity	g	600
副机螺杆直径 Diameter of auxiliary screw	mm	65
主机额定注射压力 Injection pressure of main machine	kg/cm <sup>2</sup>	600
副机额定注射压力 Injection pressure of auxiliary machine	kg/cm <sup>2</sup>	800
螺杆转速 Rotate speed of the screw	r/min	0-160
合模力 Clamping pressure	TONS	240(主)100(副)
压模力 Clamping pressure	TONS	60
容模空间 Mold size	mm	380x200x680
加热功率 Power of heating plate	kw	11+8
电机功率 Power of motor	kw	19.3+17.3
总功率 Total power	kw	65
模位数 Mould stations	位	12/14/16
机器尺寸 Dimension(LxWxH)	m	6.5x6x3
机器重量 Machine weight	T	22

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项目 Items	单位 Units	KR48024Q-M
模位数 Mould stations	stations	20/24/30
注射容量 Injection capacity(Max.)	g	650/250x3
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760/900x3
主机螺杆直径 Diameter of screw	mm	65x1/50x3
螺杆转速 Rotate speed of the screw	r/min	1-160/190x3
合模力 Clamping pressure	kn	700x2
容模空间 Mold size	mm	500x350x380
加热功率 Power of heating plate	kw	12+(9.5x3)
电机功率 Power of motor	kw	18.5+(11x3)
总功率 Total power	kw	92
机器尺寸 Dimension(LxWxH)	M	8x7x2.4
机器重量 Machine weight	T	13

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR38024Q-X3

全自动多功能三色吹气成型机

*Functional three color PVC blowing injection moulding machine*

## 特点:

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 配备吹气机构，产品质清柔软，高弹性，微孔发泡，防滑，表面光泽好，免喷漆，减少环境污染，更环保。
- 低能耗设计，节省能源。
- 可生产各式拖鞋，单双三色鞋底。

**使用材料：**PVC、TPR

**产品：**各式拖鞋、鞋底

**Suitable material:** PVC TPR

Produce: various kinds of pvc soles , slipper , sandal , strap etc.



项目 Items	单位 Units	KR38024Q-X3
模位数 Mould stations	stations	20/24/30
注射容量 Injection capacity(Max.)	g	700/250X2
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760/900X2
主机螺杆直径 Diameter of screw	mm	65/45X2
螺杆转速 Rotate speed of the screw	r/min	1-160/180X2
合模力 Clamping pressure	kn	700X2
容模空间 Mold size	mm	500X350X280
加热功率 Power of heating plate	kw	14
电机功率 Power of motor	kw	18.5+11
总功率 Total power	kw	53
机器尺寸 Dimension(LxWxH)	M	7.8X6.3X2.5
机器重量 Machine weight	T	13.8

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR28020-C

全自动双色吹起成型机

*Full automatic Two-color air blowing injection moulding machine*

## 特点:

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 可生产单色/双色鞋底，吹气拖鞋、果冻鞋。
- 低能耗设计，节省能源。

**使用材料：**TPU、PVC、TPR

**产品：**单、双色鞋底、吹气拖鞋、果冻鞋。

**Suitable material:** TPU、PVC、TPR

**Produce:** single and double color soles、air blowing slipper and various jelly shoes.



## Use and character:

- PLC program control of industrial man-machine interface, Display of touch screen, Quick speed/Prece measurement/Full automatic operation.
- The working statement is monitored all the while, for person to adjust the parameters easily if necessary.
- It is applied to produce one-color/two-color soles, air blowing sliper and various jelly shoes.
- The machine has economy design, taking up only small space, saving energy, asking for fewer operators.



项目 Items	单位 Units	KR28020-C	KR28024-C
模位数 Mould stations	stations	20	24
注射容量 Injection capacity(Max.)	g	65/65	650/650
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	560	560
螺杆直径 Diameter of screw	mm	65/65	65/65
螺杆转速 Rotate speed of the screw	r/min	1-160	1-160
合模力 Clamping pressure	kn	2x1500	2x1500
容模空间 Size of mold holder	mm	500x320x250	500x320x250
温控段数 Temperature control	point	4x2	4x2
油箱容量 Oil tank capacity	kg	450	450
加热功率 Power of heating plate	kw	9x2	9x2
电机功率 Power of motor	kw	18.5x2	18.5x2
总功率 Total power	kw	58	58
机器尺寸 Dimension(LxWxH)	M	5.2x4.5x2.8	6.2x5.5x2.8
机器重量 Machine weight	T	17.8	19.2

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# KR28020

## 全自动双色鞋底成型机

**Full automatic Two-color soles injection moulding machine**

### 特点:

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 可生产单色/双色鞋底。
- 低能耗设计，节省能源。

**使用材料:** PVC、TPR

**产品:** 单、双色鞋底

**Suitable material:** PVC TPR

**Produce:** single and double color soles



项目 Items	单位 Units	KR28024
模位数 Mould stations	stations	20/24
注射容量 Injection capacity(Max.)	g	800/650
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760/560
螺杆直径 Diameter of screw	mm	75/65
螺杆转速 Rotate speed of the screw	r/min	1-160
合模力 Clamping pressure	kn	700×2
容模空间 Size of mold holder	mm	500×300×230
温控段数 Temperature control	point	4×2
油箱容量 Oil tank capacity	kg	450
加工产量 Output	x/h	1-230
加热功率 Power of heating plate	kw	9×2
电机功率 Power of motor	kw	18.5×2
总功率 Total power	kw	58
机器尺寸 Dimension(LxWxH)	M	8.8×5.5×2.5
机器重量 Machine weight	T	17.8/19.2

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR138024Q-M

## 全自动单头三色迷彩吹气成型机

**Full Automatic one injection head three color Camouflage PVC blowing injection Moulding Machine**

### 特点:

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 配备吹气机构，产品质清柔软，高弹性，微孔发泡，防滑，表面光泽好，免喷漆，减少环境污染，更环保。
- 低能耗设计，节省能源。
- 可生产各式拖鞋，单双三色鞋底。

**使用材料:** PVC、TPR

**产品:** 各式迷彩拖鞋、布鞋、旅游鞋、鞋底

**Suitable material:** PVC TPR

**Produce:** Various kinds of camouflage slipper, sole, sport shoes and cloth shoes.



### Use and character:

- PLC program control of industrial man-machine interface, Display of tactile screen, Quick speed Precise measurement Full automatic operation.
- Full state control, intuitively set of parameters.
- Equipped with air blow system, the produce is light-weight & soft & micro-foraming & highly-flexibility & bright surface & no painting & environmental.
- Save energy.
- Produce various kinds of slippers, Single & Double & three color soles, three color upper



项目 Items	单位 Units	KR138024Q-M
模位数 Mould stations	stations	20/24/30
注射容量 Injection capacity(Max.)	g	650/250×2
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760/900×2
主机螺杆直径 Diameter of screw	mm	65/50×2
螺杆转速 Rotate speed of the screw	r/min	1-160/170×2
合模力 Clamping pressure	kn	700
容模空间 Mold size	mm	500×350×380
加热功率 Power of heating plate	kw	12+(9.5×2)
电机功率 Power of motor	kw	18.5+(11×2)
总功率 Total power	kw	70
机器尺寸 Dimension(LxWxH)	M	6.2×3.6×2.4
机器重量 Machine weight	T	7.5

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR128020S

全自动单头混色双密度水晶鞋注射成型机

*Full automatic single-head mixed color double density crystal shoes injection moulding machine*

## 特点:

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸显示屏
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

**使用材料:** TPR PVC

**产品:** 可生产各式单色、混色双密度水晶鞋、低帮雨鞋。

Suitable material: TPR PVC

Produce: Various kinds of one color, mixed color double density crystal shoes and low-cut rain boot



项目 Items	单位 Units	KR128020S
模位数 Mould stations	stations	20/24
螺杆直径 Diameter of screw	mm	Φ65×2
螺杆转速 Rotate speed of the screw	r/min	1-180×2
注射容量 Injection capacity	g	650×2
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	900×2
合模力 Clamping pressure	kn	1000
容模空间 Mold size	mm (LxWxH)	480×300×250
加热功率 Power of heating plate	kw	7.2×2
电机功率 Power of motor	kw	18.5×1
总功率 Total power	kw	41.5
机器尺寸 Dimension(LxWxH)	M (LxWxH)	4.5×3.7×2.2
机器重量 Machine weight	T	8.5

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！  
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# KR2512-X3

全自动三色鞋带成型机

*Full automatic Three-color strap injection moulding machine*

## 特点:

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 可生产单色/双色鞋底/三色帮面/鞋带。
- 低能耗设计，节省能源

**使用材料:** PVC TPR

**产品:** 单、双、三色鞋带

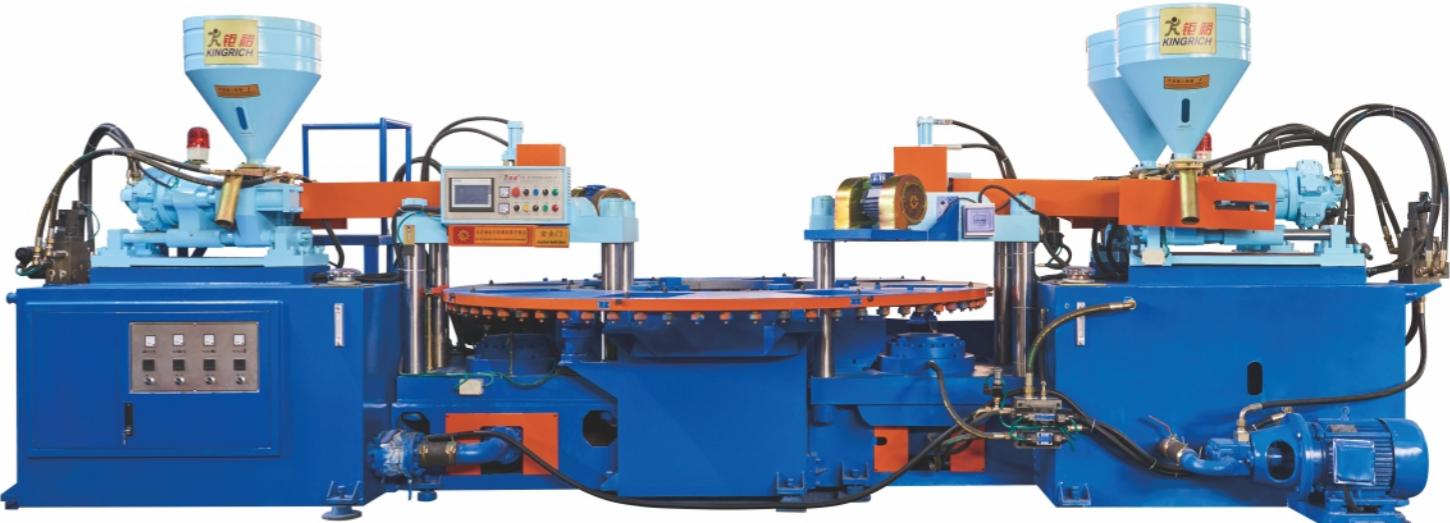
**Suitable material:** PVC TPR

Produce: various kinds of PVC & TPR strap & PVC upper.



## Use and character:

1. PLC program control of industrial man-machine interface |Display of tactile screen| Quick speed! Precise measurement! Full automatic operation.
2. The working statement is monitored all the while, for person to adjust the parameters easily if necessary.
3. It is applied to produce one-color/two-color soles, uppers and strap.
4. The machine has economy design, it takes up only small space, saving energy, asking for fewer operators.



项目 Items	单位 Units	KR2510-X3
工位数 Work stations	stations	6/10/12
注射容量 Injection capacity(Max.)	g	250/250×2
螺杆直径 Diameter of screw	mm	45/40×2
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	900×3
螺杆转速 Rotate speed of the screw	r/min	1-180
合模力 Clamping pressure	kn	700×2
容模空间 Mold size	mm	400×360×180
加热功率 Power of heating plate	kw	13.5
电机功率 Power of motor	kw	11+15
总功率 Total power	kw	40
机器尺寸 Dimension(LxWxH)	M	5×2.5×2
机器重量 Machine weight	T	15.8/16/16.3

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# KR8024Q-L

## 全自动经济型PVC吹气发泡成型机

*Full automatic economical PVC blowing injection moulding machine*

### 特点:

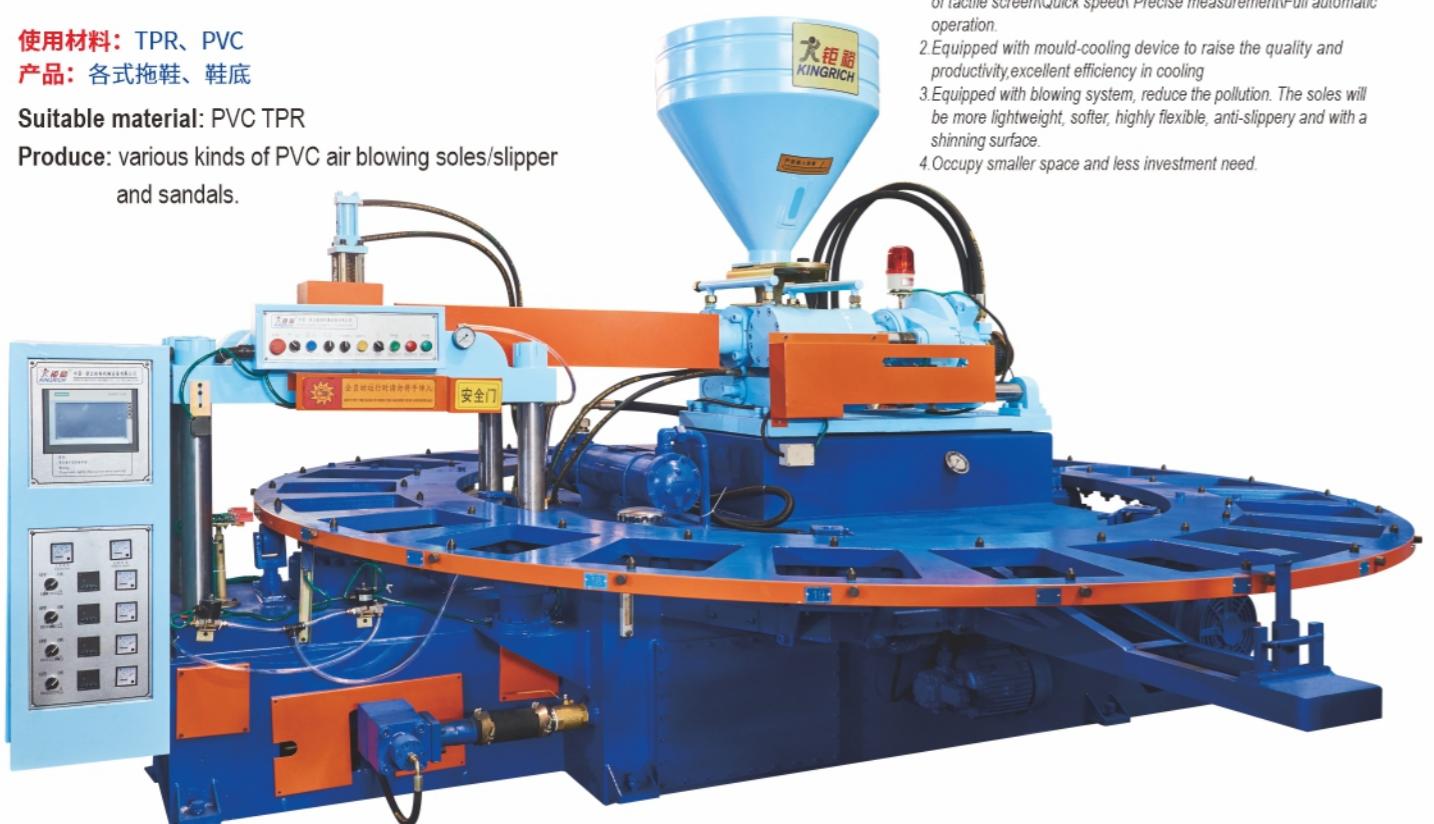
- 采用工业级人机界面，PLC程序控制、触摸屏显示、全自动操作简便、安全。
- 模具采用水、风冷双功能回路设计，冷却效果好，产量高。
- 配备吹气机构，产品质轻柔软、高弹性、微孔防滑、表面具光泽。
- 免去喷漆、减少环境污染、更环保。
- 占地面积更小，整体投入更少。

**使用材料:** TPR、PVC

**产品:** 各式拖鞋、鞋底

**Suitable material:** PVC TPR

**Produce:** various kinds of PVC air blowing soles/slippers and sandals.



### Use and character:

- PLC program control of industrial man-machine interface Display of tactile screen Quick speed Precise measurement Full automatic operation.
- Equipped with mould-cooling device to raise the quality and productivity excellent efficiency in cooling
- Equipped with blowing system, reduce the pollution. The soles will be more lightweight, softer, highly flexible, anti-slippery and with a shining surface.
- Occupy smaller space and less investment need.

# KR8020-TPU

## 全自动TPU果冻鞋注射成型机

*Wholly automatic tpu jelly shoes injection moulding machine*

### 特点:

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸显示屏
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

**使用材料:** TPU、PVC、TPR

**产品:** 专用于生产各种果冻鞋、水晶拖鞋、男女低帮雨鞋、凉鞋等。是目前制鞋行业最理想的高效注射成型机。

**Suitable material:** TPU PVC TPR

**Produce:** Specially available for producing various jelly shoes, crystal slippers, men's/women's low heel rain boots, sandal. It is an ideal high-efficiency injection moulding machine currently in shoes making industry.



### Use and character:

- Simple structure, easy operation and safety
- PLC program control of industrial man-machine interface, display of touch screen
- Full working condition monitoring, operating parameters to set directly, adjusted in accordance with the specific parameters of different materials to ensure product quality
- Low-power design, save energy



项目 Items	单位 Units	KR128020S	KR8020-TPU
模位数 Mould stations	stations	20/24/30	12/24
注射容量 Injection capacity(Max.)	g	680	560
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760	1180
螺杆直径 Diameter of screw	mm	Φ65	Φ60
螺杆转速 Rotate speed of the screw	r/min	1-160	0~160
合模力 Clamping pressure	kn	700	1450
容模空间 Size of mold holder	mm	500×350×280	500×320×280
温控段数 Temperature control	point	4×1	4×1
油箱容量 Oil tank capacity	kg	450	9.8
加工产量 Output	x/h	1-150	18.5×1
加热功率 Power of heating plate	kW	9×1	30
电机功率 Power of motor	kW	18.5×1	3.3×4×3.5
总机功率 Total power	kW		
机器尺寸 Dimension(L×W×H)	M	4.5×3.8×2.2	
机器重量 Machine weight	T	7.5	7.5

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# KR8020Z-LB

单色自动拉帮鞋注射成型机

*Single color automatic upper shoe injection molding machine*

**特点:**

- PLC控制，油马达预塑，自动循环，能自动检测，操作方便。
- 螺杆具有正、反转功能，塑化能力强、塑化温度可预选自控。
- 全电脑计量、全比例压力控制系统，计量准确、射出速度快，使用时根据各工位模具要求、选择注射量。
- 具有空模选择功能，空模不停顿，提高工作效率。
- 具有挤出和注射双重功能，可自由选择。
- 设有压与合模先后顺序的选择功能。
- 采用变频电机驱动圆盘正、反向转动，转位平稳、调整方便、噪音小、省油、省电。

**使用材料:** PVC、TPR

**产品:** 各式PVC/TPR单色布鞋、运动鞋。

**Suitable material:** PVC TPR

**Produce:** Various kinds of PVC/TPR single color canvas/sport shoes.



**Use and character:**

1. PLC controlled, pre-plasticized by hydraulic motor, cycled automatically detectable, our machine could be easily operated.
2. The two functions of extrusion and injection can be selected at will.
3. High plastifying capacity the plastifying temperature can be controlled automatically by pre-selection.
4. With Full computer measurement, the proportion of pressure control system, accurate measurement, fast injection our machine selects the injection volume according to the requirements of the mould on the station.
5. With empty mould selection function, Our machine does not stop at the empty station. This improves work efficiency.
6. The sequence of mould-closing and shoe last-pressing can be selected at will.
7. Driven by the variable frequency motor, my machine has positive and negative platform rotation, translate smooth, adjust easily with low noise and fuel economy.

# KR8020-LB

单色鞋拉帮注射成型机

*One color canvas / sport shoes injection moulding machine*

**特点:**

- PLC控制，油马达预塑，全液压驱动，自动循环。
- 塑化能力高，塑化温度可预选自控。
- 采用16/20/54点计量，使用时根据各工位模具要求，选定注射量。
- 设有空模选择功能。
- 采用单缸直拉双联板平行合模机构。
- 设有二次压力注射。设有先后压模，合模顺序的选择功能。
- 圆盘转位平稳，快慢调整方便。
- 圆盘转位与塑化、注射工作供油分开控制。
- 工位多，定型时间长，易保证鞋底成型质量。

**使用材料:** PVC、TPR

**产品:** 各式PVC/TPR单色布鞋、运动鞋。

**Suitable material:** PVC TPR

**Produce:** Various kinds of PVC/TPR single color canvas/sport shoes.



**Use and character:**

1. PLC controlled, pre plasticized by hydraulic motor, driven by full hydraulic pressure, and cycled automatically.
2. High plastifying capacity, the plastifying temperature can be controlled automatically by preselection.
3. It adopts 16/20/24 points measuring and the injection volume can be chosen according to the requirements of the moulds at each working position.
4. The function of empty mould selection has been provided.
5. Adopt parallel double joined boarding clam mold framework, which is driven directly by double cylinder.
6. The machine is equipped with two time pressure injection system and the cramp pressing and mould closing order selecting function.
7. The round table indexes smoothly and its movement can easily be adjusted.
8. The round table rotation, plasticizing and oil supply for the injection are controlled independently.
9. There are many working positions, the time for setting is long enough, and guarantees the setting quality of shoe soles.



项目 Items	单位 Units	KR8020-LB	KR8020Z-LB
工位数 Number of stations	stations	16/20/24	16/20/24
螺杆直径 Diameter of screw	mm	Φ65	Φ65
螺杆转速 Rotate speed of the screw	r/min	1-160	1-160
螺杆长径比 Screw length and diameter ration		20:1	20:1
最大注射容积 Max injection capacity	cm³	580	580
塑化能力 Plastifying capacity	g/s	40	40
圆盘压力 Disc pressure	Mpa	8.0	8.0
合模方式 Clamp mould style		平行/parallel	平行/parallel
提楦行程 Last trip	mm	80	80
鞋楦高度 Shoe cramp height	mm	210-260	210-260
模框尺寸 Mould frame dimensions	mm (LxWxH)	380×180×80	380×180×80
电机功率 Power of motor	kw	15×1	15×1
总功率 Total power	kw	27	27
整机外形尺寸 Dimension (LxWxH)	M (LxWxH)	6.5×3.5×1.6	6.5×3.5×1.6
机器重量 Machine weight	T	7.8	7.8

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Specifications are subject to change request without notice for improvement

项目 Items	单位 Units	KR8020-LB
工位数 Number of stations	stations	16/20/24
螺杆直径 Diameter of screw	mm	Φ65
螺杆转速 Rotate speed of the screw	r/min	1-160
螺杆长径比 Screw length and diameter ration		20:1
最大注射容积 Max injection capacity	cm³	580
塑化能力 Plastifying capacity	g/s	40
圆盘压力 Disc pressure	Mpa	8.0
合模方式 Clamp mould style		平行/parallel
提楦行程 Last trip	mm	80
鞋楦高度 Shoe cramp height	mm	210-260
模框尺寸 Mould frame dimensions	mm (LxWxH)	380×180×80
电机功率 Power of motor	kw	15×1
总功率 Total power	kw	27
整机外形尺寸 Dimension (LxWxH)	M (LxWxH)	6.5×3.5×1.6
机器重量 Machine weight	T	7.8

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# KR8020S

全自动PVC单色雨鞋注射成型机

*Full automatic PVC one color boots injection molding machine*

**特点：**

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸显示屏
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

**使用材料：**TPR PVC

**产品：**专用于生产单色各种不同高度的男、女雨鞋、

拖鞋鞋底、凉鞋等，是目前制鞋行业最理想的高效注射成型机

**Suitable material:** PVC TPR

**Produce:** single color rain boot, slipper, sole also sandals.



项目 Items	单位 Units	KR128020S
模位数 Mould stations	stations	20/24
注射容量 Injection capacity(Max.)	g	800
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760
螺杆直径 Diameter of screw	mm	Φ75
螺杆转速 Rotate speed of the screw	r/min	0~160
合模力 Clamping pressure	kn	700
容模空间 Size of mold holder	mm	339×340×280
加热功率 Power of heating plate	kW	9.8
电机功率 Power of motor	kW	18.5×1
总功率 Total power	kW	30
机器尺寸 Dimension(L×W×H)	M	3×3.2×3.36/3×3.8×3.8
机器重量 Machine weight	T	6.8

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# KR8012-TR

全自动单色鞋底成型机

*Full automatic One-color sole injection moulding machine*

**特点：**

- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 体积小，人工少、节省空间、低能耗设计，节省能源。

**使用材料：**TR、PVC、TPR

**产品：**单色布鞋

**Suitable material:** TR PVC TPR

**Produce:** single color soles



**Use and character:**

1. PLC program control of industrial man-machine interface  
Display of tactile screen\ Quick speed\Precise measurement  
\\Full automatic operation.
- 2.The working statement is monitored all the while, for person to adjust the parameters easily if necessary.
- 3.It is applied to produce one-color soles.
- 4.The machine has economy design, it takes up only small space, saving energy, asking for fewer operators.



项目 Items	单位 Units	KR8012-TR
模位数 Mould stations	stations	12
注射容量 Injection capacity(Max.)	g	800
注射精度 Precision injection	g	±1
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760
螺杆直径 Diamtrer of screw	mm	75
螺杆转速 Rotate speed of the screw	r/min	1-160
合模力 Clamping pressure	kn	950
容模空间 Size of mold holder	mm	500×300×220
温控段数 Temperature control	point	4
油泵压力 Oil pump pressure	MPa	21
油箱容量 Oil tank capacity	kg	450
加热功率 Power of heating plate	kW	9
电机功率 Power of motor	kW	24.8
总机功率 Total power	kW	34
机器尺寸 Dimension(L×W×H)	M	5.3×3.2×2.5
机器重量 Machine weight	T	7.5

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# KR8020

全自动单色鞋底成型机

*Full automatic One-color sole injection moulding machine*

## 特点：

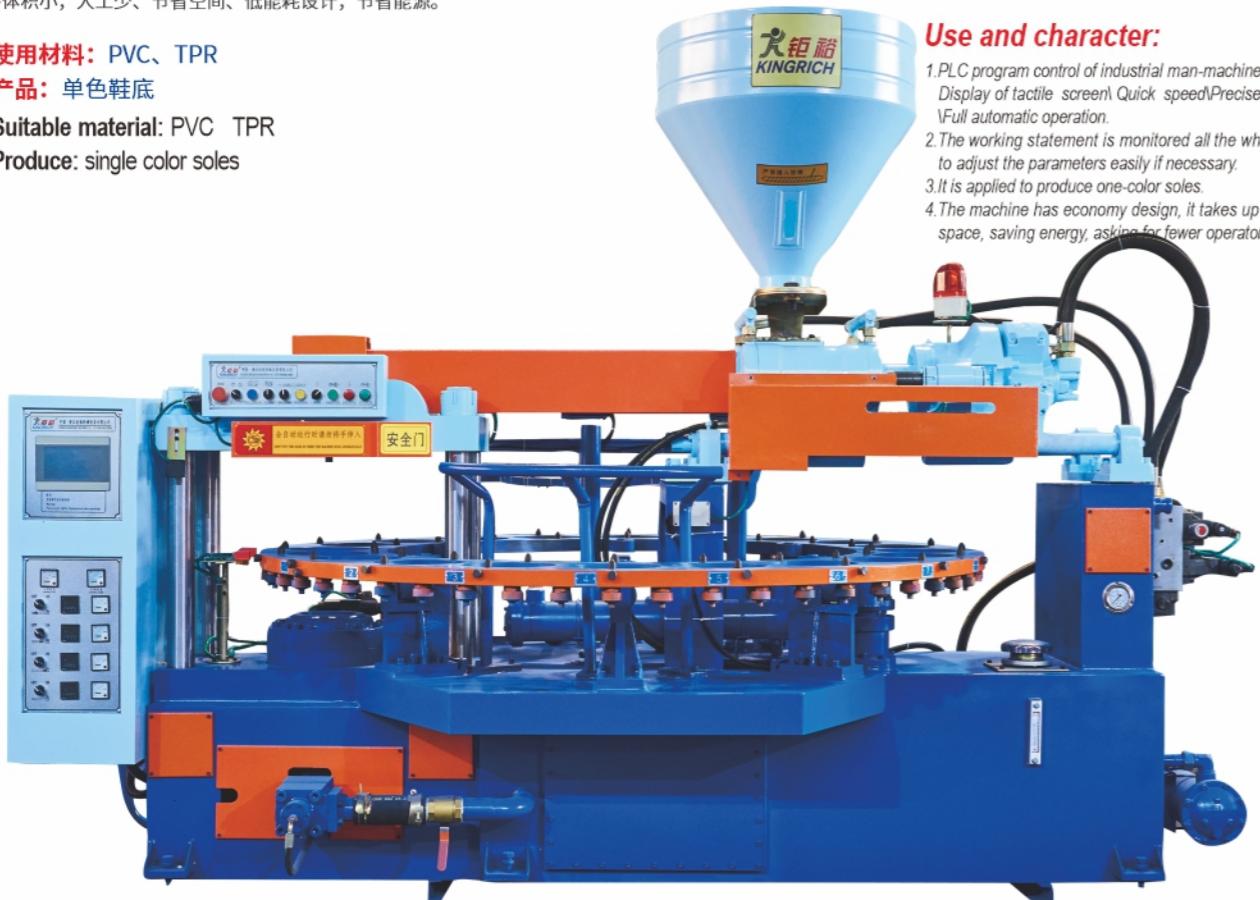
- 采用工业级人机界面，PLC程序控制、触摸屏显示，全自动操作简便，安全。
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品最佳效果。
- 体积小，人工少、节省空间、低能耗设计，节省能源。

**使用材料：**PVC、TPR

**产品：**单色鞋底

**Suitable material:** PVC TPR

**Produce:** single color soles



项目 Items	单位 Units	KR8020	KR8024	KR8030
模位数 Mould stations	stations	20	24	30
注射容量 Injection capacity(Max.)	g	800	800	800
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760	760	760
螺杆直径 Diameter of screw	mm	75	75	75
螺杆转速 Rotate speed of the screw	r/min	1-160	1-160	1-160
合模力 Clamping pressure	kn	700	700	700
容模空间 Size of mold holder	mm	500×250×230	500×250×230	500×250×230
温控段数 Temperature control	point	4X1	4x1	4X1
油箱容量 Oil tank capacity	kg	450	450	450
加工产量 Output	x/h	1-220	1-230	1-250
加热功率 Power of heating plate	kW	9x1	9x1	9x1
电机功率 Power of motor	kW	18.5x1	18.5x1	18.5x1
总机功率 Total power	kW	30	30	30
机器尺寸 Dimension(L×W×H)	M	3.8×2.6×2.5	3.8×3×2.5	3.8×3.8×2.5
机器重量 Machine weight	T	4.3	4.5	5.7

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# KR8024Z-PP

全自动PP中底成型机

*Full automatic PP mid-sole moulding machine*

## 特点：

- 结构简单，操作方便、安全
- 采用工业级人机界面，PLC程序控制、触摸显示屏
- 工作状态全程监控，运行参数设置直观，依照不同原料调整具体参数，确保产品的高品质
- 低能耗设计，节省能源

**使用材料：**PP、TPR、PVC

**产品：**PP夹钢片中底、单色鞋底。

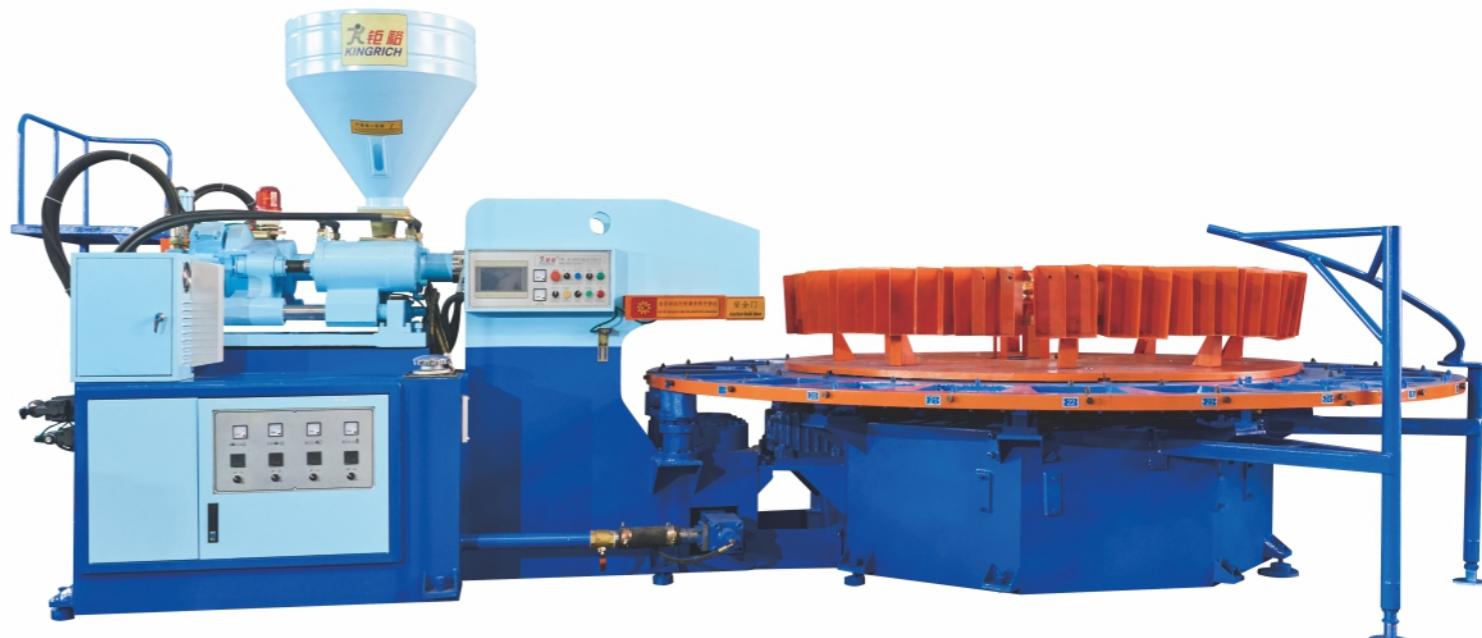
**Suitable material:** PP TPR PVC

**Produce:** PP mid-sole with steel disc, single color sole.



## Use and character:

- Simple structure, easy operation and safety.
- PLC program control of industrial man-machine interface, display of touch screen.
- Full working condition monitoring, operating parameters to set directly, adjusted in accordance with the specific parameters of different materials to ensure product quality.
- Low-power design, save energy.



项目 Items	单位 Units	KR8024Z-PP
模位数 Mould stations	stations	20/24
螺杆直径 Diameter of screw	mm	Φ65
螺杆转速 Rotate speed of the screw	r/min	1-160
注射容量 Injection capacity	g	650
额定注射压力 Injection pressure	kg/cm <sup>2</sup>	760
合模力 Clamping pressure	kn	200
容模空间 Mold size	mm (LxWxH)	500×250×220
温控段数 Temperature control	point	4x1
加热功率 Power of heating plate	kW	9
电机功率 Power of motor	kW	18.5
总功率 Total power	kW	30
机器尺寸 Dimension(L×W×H)	M (LxWxH)	5.2×3.7×2.5
机器重量 Machine weight	T	7.3

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# KR8002

两工位移位机

*Full automatic One-color sole injection moulding machine*

**特点：**

- 可用于多种热塑性材料生产: TR/TPR/PVC/TPU。
- 机械结构简洁占地面积小。
- 配置循环水系统，提高生产效率。
- 采用工业化人机界面与PLC通讯控制，操作简便，运行可靠。
- 可选配自动开模功能。

**使用材料：**PVC、TPR、TPU

**产品：**单色鞋底

Suitable material: PVC TPR TPU

Produce: single color soles



**Use and character:**

1. Suitable for the production of thermoplastic materials; TR/TPR/PVC/TPU.
2. Mechanical structure simple occupation area small.
3. Allocation of circulating water system to improve production efficiency.
4. Use industrial man-machine interface and PLC communication control, easy to operate, reliable operation.
5. Optional automatic opening function.

# EVA/FRB/TPR/PVC

配套设备

*EVA/FRB/TPR/PVC Auxiliary Equipment*



**搅拌机**  
MIXER



**混色机**  
COLOR MIXER



**粉碎机**  
CRUSHER



**粉碎机**  
CRUSHER



**冷水机**  
COOLING FILTER



**水泵 (冷却)**  
WATER PUMP



**水塔 (冷却)**  
WATER COOLING TOWER



**螺杆式空压机**  
SCREW COMPRESSOR



**空气压缩机**  
AIR COMPRESSOR



**内里鞋底修边机**  
INNER SOLE TRIMMING MACHINE



**大底修边机**  
OUTSOLE TRIMMER



**TPU 原料干燥机**  
TPU HOPPER DRYER



**UV 紫外线照射线**  
UV ULTRAVIOLET IRRADIATION MACHINE



**单层恒温机器**  
CONSTANT-TEMPERATURE MACHINE(ONE LAYER)



**双层恒温机器**  
CONSTANT-TEMPERATURE MACHINE(DOUBLE LAYER)

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